



The following technical datasheet is provided by Lecol.

For further information please either give us a call or visit the manufacturer's website.

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Lecol PVAC Adhesive

Technical Data Sheet

Water-based Dispersion PVAC Adhesive

Product description

General

Lecol PVAC glue is a water-based dispersion glue which guarantees a durable adhesion.

Properties

Lecol PVAC glue is a quick polyvinylacetate based glue and has a high shear strength. Lecol PVAC glue corresponds to the requirements of Class Norm EN 204.

Technical Data

Viscosity:	approx. 15.000 mPas (Brookfield RVT Sp 6, 10 rpm)
Thinner:	Ready for use. (can be mixed with water). The tools can be cleaned with water, dried glue with acetone.
Consumption:	approx. 120 - 200 gr/m ²
Packaging:	box containing 20 bottles, 500 gr/bottle.
Open time:	approx. 5 -7 minutes. The glue must dry for at least 12 hours.
Storage:	Do not use at a temperature below +10°C, Do not store below +5°C, Protect from frost. Shelf life approx 6 months..

Application

Especially suitable for glueing laminate and floor elements.

The glue should applied at room temperature (20 °C) to the groove from end to end. Press the panels together firmly to ensure a tight fit. Use a wooden block to prevent damage to the tongue.

The open time of Lecol PVAC glue is approx 5-7 minutes, depending on the temperature. The average drying time of the glue is about 30 minutes. Excess glue should be removed immediately with a towel, before it dries.

Open containers should be resealed immediately and stored correctly

Important

Keep away from children.

This technical data sheet has been based on many years of experience and research. Nevertheless we cannot be hold responsible for the manufactured work according to this recommendation, as eventual result is stipulated factors which fall outside our appraisal. We recommend you in any case carrying out own tests to examine of this product is suitable for the work you manufacture.



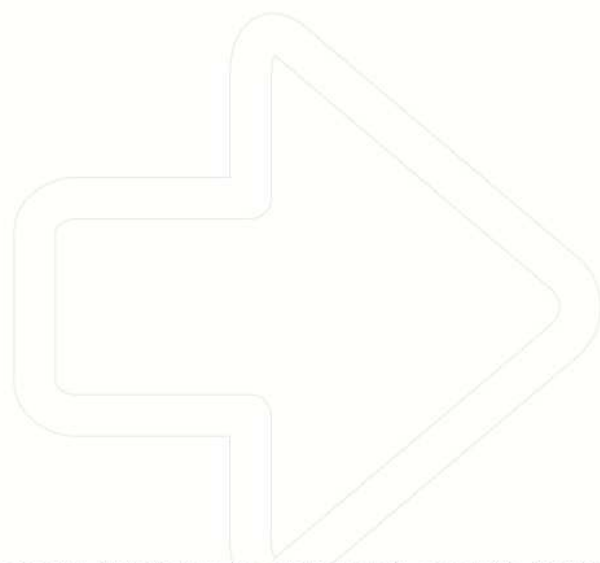
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Special Remarks

This technical datasheet supersedes all previous datasheets for this product.

Issue: 02.09



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Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 19.02.2015

Version number 3

Revision: 05.01.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name** Locol PVAC Adhesive
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Product category** PC1 Adhesives, sealants
- **Application of the substance / the mixture** Adhesives
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
H.B. Fuller, Isar-Rakoll, S.A.
Estrada Nacional 13
PT-4486-851 Mindelo - Vila do Conde
+351 229 288 200
EU-MSDS@hbfuller.com
- **Informing department:** Regulatory department
- **1.4 Emergency telephone number:** +44 (0) 1235 239 670 (24 hours)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
The product is not classified according to the CLP regulation.
- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC void**
- **Information concerning particular hazards for human and environment:**
The product does not have to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.
- **Classification system:**
The classification is in line with current EC lists. It is expanded, however, by information from technical literature and by information furnished by supplier companies.
- **2.2 Label elements**
- **Labelling according to EU guidelines:**
Observe the normal safety regulations when handling chemicals
The product is not subject to identification regulations under EC Directives and the Chemicals (Hazard Information and Packaging for Supply)(CHIP) Regulations.
- **Special labelling of certain preparations:**
Safety data sheet available for professional user on request.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** Aqueous, modified adhesive based on polyvinyl acetate
- **Dangerous components:** Void

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- **Additional information** For the wording of the listed risk phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information** No special measures required.
- **After inhalation** Supply fresh air; consult doctor in case of symptoms.
- **After skin contact** The product is not skin irritating.
- **After eye contact**
Rinse opened eye for several minutes under running water. If symptoms persist, consult doctor.
- **After swallowing** Do not induce vomiting; instantly call for medical help.
- **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents**
Water haze
Fire-extinguishing powder
Carbon dioxide
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** Not required.
- **6.2 Environmental precautions:** Dilute with much water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders)
- **6.4 Reference to other sections**
No dangerous materials are released.
See Section 7 for information on safe handling
See Section 8 for information on personal protection equipment.
See Section 13 for information on disposal.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** No special precautions necessary if used correctly.
- **Information about protection against explosions and fires:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and containers:**
Keep dark, cool and dry.
Protect from Freezing
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Protect from frost.

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- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **8.1 Control parameters**
- **Components with critical values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** Based on information valid at the time of writing.
- **8.2 Exposure controls**
- **Personal protective equipment**
- **General protective and hygienic measures**
The usual precautionary measures should be adhered to in handling the chemicals.
- **Protection of hands:**
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Fluid
Colour:	According to product specification
- **Smell:** Characteristic
- **Odour threshold:** Not determined.
- **pH-value at 20 °C:** 3
- **Change in condition**

Melting point/Melting range:	Not determined
Boiling point/Boiling range:	100 °C
- **Flash point:** Not applicable
- **Inflammability (solid, gaseous)** Not applicable.
- **Ignition temperature:**
- **Decomposition temperature:** Not determined.
- **Self-inflammability:** Product is not selfigniting.
- **Danger of explosion:** Product is not explosive.

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· Critical values for explosion:	
Lower:	Not determined.
Upper:	Not determined.
· Vapour pressure at 20 °C:	23 hPa
· Density at 20 °C	1 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Water:	Fully miscible
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
dynamic at 20 °C:	11000 mPas
kinematic:	Not determined.
· Solvent content:	
Organic solvents:	0.4 %
Solids content:	43.8 %
· 9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity**
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritant effect.
- **Sensitisation:** No sensitizing effect known.
- **Additional toxicological information:**
The product is not subject to classification according to the calculation method of the General EC Classification Guidelines for Preparations as issued in the latest version:
When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

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SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water bodies or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
Incineration under approved, controlled conditions using incinerators suitable or designed for the disposal of hazardous chemical wastes, is the preferred method for disposal.
- **European waste catalogue**
08 04 14 | aqueous sludges containing adhesives or sealants other than those mentioned in 08 04 13
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleaning agent:** Water, if necessary with cleaning agent.

SECTION 14: Transport information

- | | |
|------------------------------------------|----------------|
| · 14.1 UN-Number | |
| · ADR, ADN, IMDG, IATA | Void |
| · 14.2 UN proper shipping name | |
| · ADR, ADN, IMDG, IATA | Void |
| · 14.3 Transport hazard class(es) | |
| · ADR, IMDG, IATA | |
| · Class | Void |
| | Not regulated. |
| · ADN/R Class: | Void |
| · 14.4 Packing group | |
| · ADR, IMDG, IATA | Void |
| · 14.5 Environmental hazards: | |
| · Marine pollutant: | No |

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- | | |
|---------------------------------------------------------------------------------------|-----------------|
| · 14.6 Special precautions for user | Not applicable. |
| · 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |
| · UN "Model Regulation": | - |

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **National regulations**
- **Other regulations, limitations and prohibitive regulations**
- **VOC (EU) in %:** 0.40 %
- **VOC (EU) in g/l:** 4.0 g/l
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

The information provided about the product on this Safety Sheet has been compiled from knowledge of the individual constituent.

The data given here only applies when product used for proper application(s). The product is not sold as suitable for other applications - usage in such may cause risks not mentioned in this sheet. Do not use for other application(s) without seeking advice from manufacturer.

- **Department issuing data sheet:** Regulatory department
- **Contact:** EU-MSDS@hbfuller.com
- **Abbreviations and acronyms:**
 - RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
 - ICAO: International Civil Aviation Organisation
 - ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 - IMDG: International Maritime Code for Dangerous Goods
 - IATA: International Air Transport Association
 - GHS: Globally Harmonised System of Classification and Labelling of Chemicals
 - EINECS: European Inventory of Existing Commercial Chemical Substances
 - ELINCS: European List of Notified Chemical Substances
 - CAS: Chemical Abstracts Service (division of the American Chemical Society)
- *** Data compared to the previous version altered.**

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